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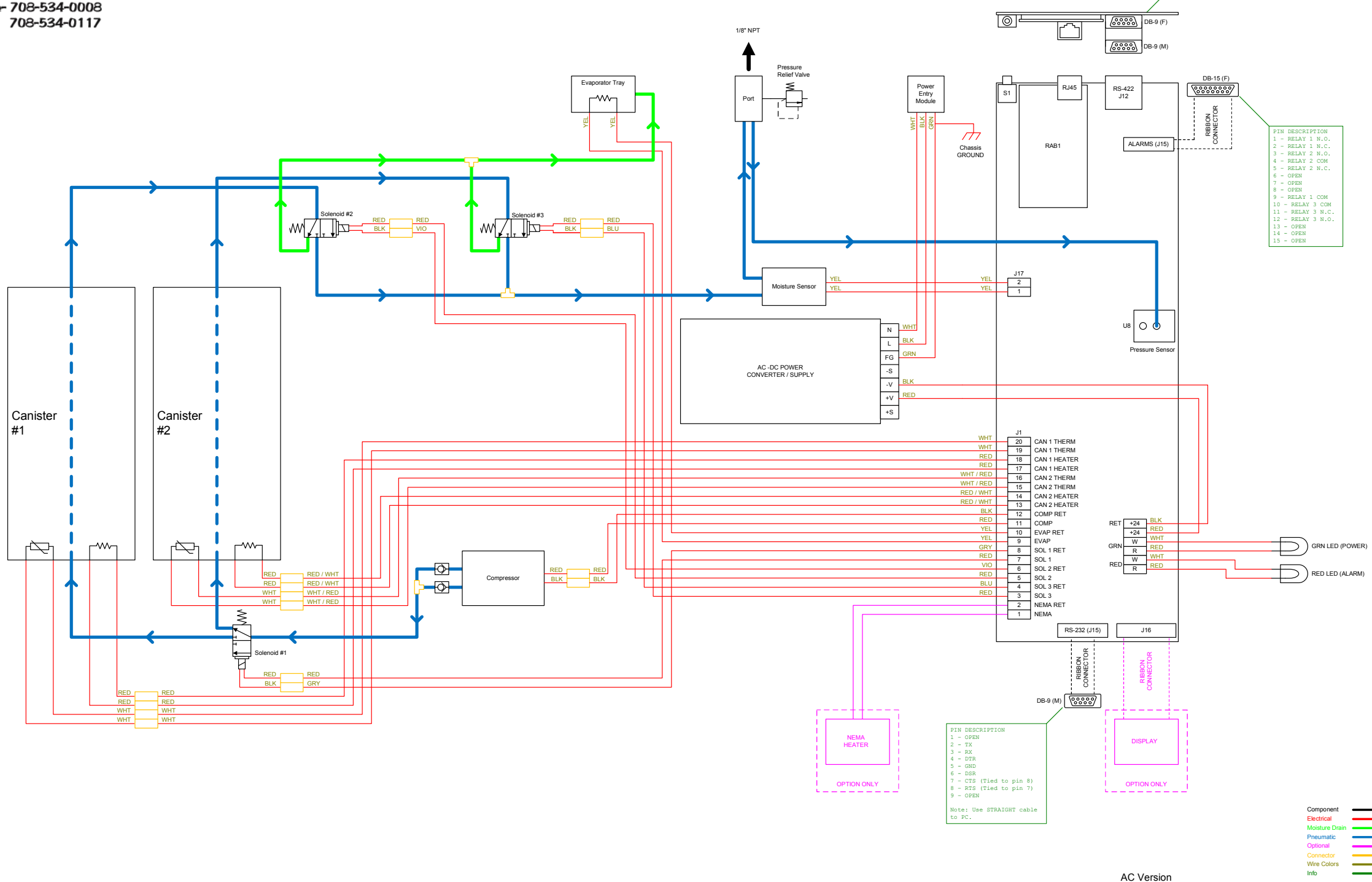


5652 W. Monee Manhattan Road
Monee, IL 60449
Phone- 708-534-0008
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PIN DESCRIPTION
1 - GND (Shield)
2 - Receive Ready
3 - Receive +
4 - Transmit +
5 - GND (Shield)
6 - Transmit -
7 - RTS (Tied to pin 8)
8 - CTS (Tied to pin 7)
9 - Receive -

PIN DESCRIPTION
1 - RELAY 1 N.O.
2 - RELAY 1 N.C.
3 - RELAY 2 N.O.
4 - RELAY 2 COM
5 - RELAY 2 N.C.
6 - OPEN
7 - OPEN
8 - OPEN
9 - RELAY 1 COM
10 - RELAY 3 COM
11 - RELAY 3 N.C.
12 - RELAY 3 N.O.
13 - OPEN
14 - OPEN
15 - OPEN

PIN DESCRIPTION
1 - OPEN
2 - TX
3 - RX
4 - DTR
5 - GND
6 - DSR
7 - CTS (Tied to pin 8)
8 - RTS (Tied to pin 7)
9 - OPEN
Note: Use STRAIGHT cable to PC.



NEMA HEATER
OPTION ONLY

DISPLAY
OPTION ONLY

- Component
- Electrical
- Moisture Drain
- Pneumatic
- Optional
- Connector
- Wire Colors
- Info

AC Version

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